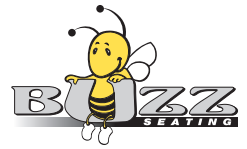


Arc-Com Grading Chart

Memo Samples available upon request.

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Upholstery

Pattern	Grade	Pattern	Grade	Pattern	Grade
Aberdeen	8	Elevado	7	Legend	8
Allegra	6	Emerson	5	Linea	7
Alpha	6	Empress	5	Loara	8
Ambiance	5	Encore	5	Lore	7
Apex	8	Engrave	6	Lunette	9
Apollo	6	Etch	6	Luxe	8
Arabesque	7	Evolution	9	Lyre	6
Arashi	8	Facet	8	Lyric	8
Around	7	Fiji	6	Majorca	8
Astor	6	Fragment	9	Marathon	7
Astral	8	Francesca Wool	11	Marquee	8
Atmosphere	4	Francesca Wool II	11	Mason	8
Atomic	8	Frontier	5	Mason Stripe	8
Axis	8	Galaxy	7	Meadow	8
Bali	9	Gamma	6	Mesa	6
Block Petal	8	Gardenia	6	Mirror, Mirror	7
Boardwalk	6	Gatsby	5	Montage	8
Brayer Flower	8	Gem	6	Moon Beam	7
Bronco	7	Geostitch	9	Moon Beam 2	7
Burkina	7	Gianni	8	Morgan	6
Cadence	7	Glam	6	Morocco	8
Candy Land	8	Glinda	9	Nahouri	7
Carnival	7	Glo	7	Navigator	7
Cascade	8	Great Wall	7	Network	12
Cassio	6	Grid	7	Niagara	8
Cavo	9	Hanji	8	Oculus	7
Centring Stripe	7	Harlequin	8	Odyssey	7
Channel	6	High Rise	7	Ombre Petal	8
Chroma	6	Highlands	8	Omega	6
Cirque	8	Hush	7	Orion	6
Coastline	6	Illusion	5	Palatine	7
Column	6	Illusion 2	5	Palatine 2	7
Compass	8	Infrastructure	12	Paragon	9
Constantine	11	Insight	4	Paxton	7
Contour	6	Intaglio	7	Perspective	7
Cosmos	6	Intaglio 2	7	Plateau	6
Crescendo	7	Intersect	7	Polished	7
Crossroads	7	Interstate	6	Polo	7
Crystal	6	Iona	6	Posh	8
Cutting Edge	15	Isabella	5	Primavera	6
Dakota	5	Itajime	8	Prism	5
Dakota 2	5	Jive	7	Provence	14
Daytona	8	Journey	7	Quest	10
Dazzle	11	Kaolin	6	Radius	7
Delphi	6	Katano	7	Raya	7
Delta	6	Key	7	Reality Check	7
Drifter	5	Kinetic	8	Riviera	9
Durango	5	Kirigami	7	Rodeo	5
Dynasty	7	Kuba	8	Rodeo 2	5
Eden	7	Kumo	8	Rogue	7
Elementary	9	Legacy	7	Roundabout	6

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Upholstery

Pattern	Grade
Sagrada	9
Santa Fe	8
Santorini	8
Saxon	7
Sea Willow	8
Sector	7
Sherlock	6
Sherlock II	6
Shift	8
Shimmer	6
Shimmer 2	6
Silverado	6
Silverado 2	6
Skye	8
Soho	5
Solitude	8
Sonata Stripe	7
Sonic	7
Spectrum	5
Speedway	7

Pattern	Grade
Spin	8
Spinnaker	8
Spirit	5
Square One	9
Spring	7
Spyro	7
Square One	8
Staccato	8
Stallion	4
Strata	6
Streamline	6
Sukhala	7
Sundial	7
Sync	7
Tailored	7
Talavera	11
Tally	6
Tectonic	6
The Plaid	11
Theory	4

Pattern	Grade
Tick-Tock	7
Tiebele	7
Top Notch	15
Transform	4
Traverse	7
Tritik	8
Urban	7
Vanderbilt	6
Vault	7
Velocity	8
Venture	9
Victoria	7
Vineyard	7
Vivo	7
Volt	12
Wanderer	11
Watson	5
Windlass	9
Yo-Yo	8
Zipline	8